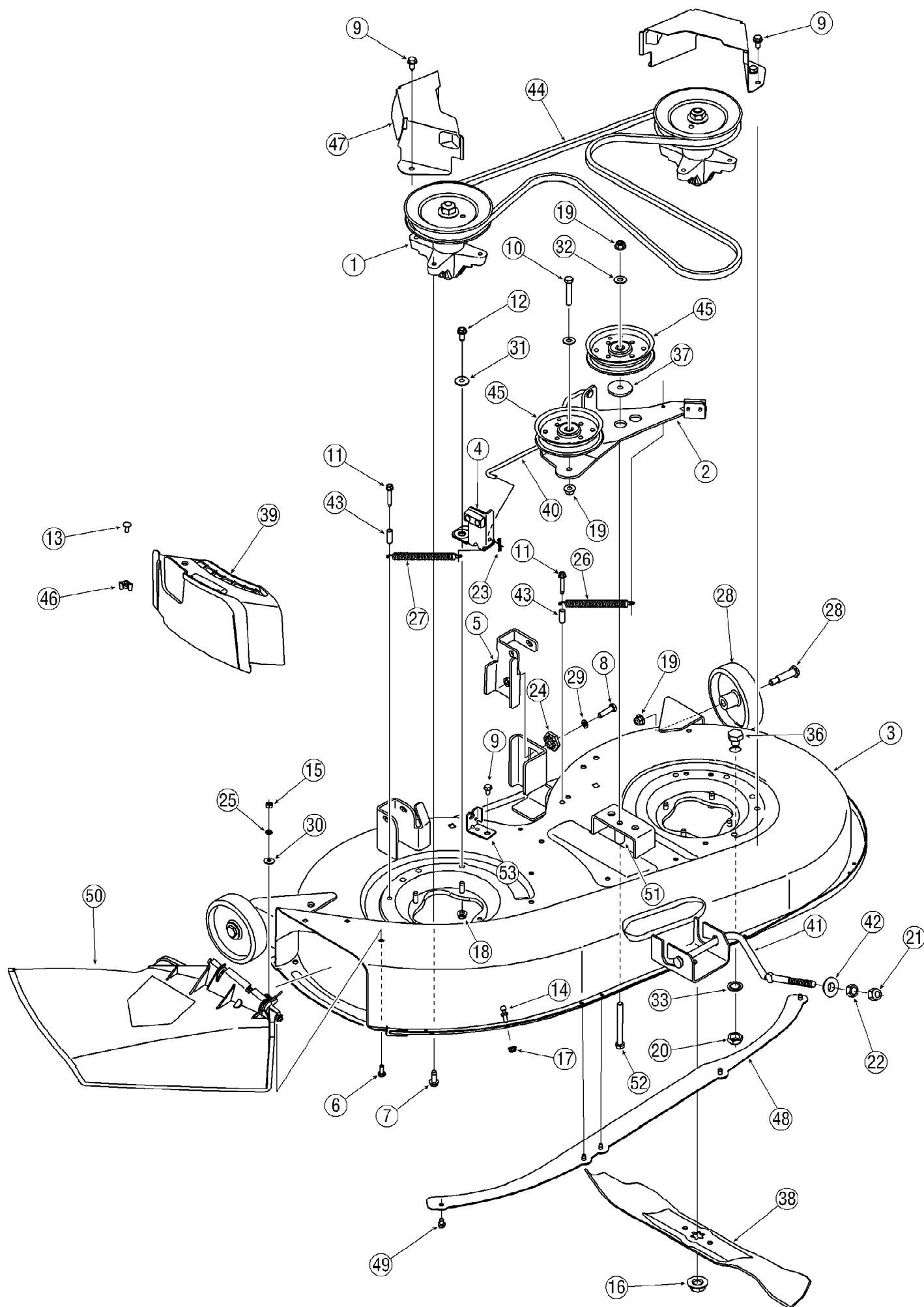


13A2791G790 LT-542H (2006)
Deck Assembly 42 inch

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13A2791G790 LT-542H (2006)
Deck Assembly 42 inch

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Ref #	Part Number	Qty	S/P/F	Description
1	918-0624	1	S	Spindle Assembly, Pul, 6.23" Dia
1	712-0417A	1	/P	Flange Nut:5/8-18 Not shown
1	738-1010A	1	/P	Spindle Shaft:5.75 LG. Not shown
1	941-0919	1	/P	Ball Bearing:20x47x14:62 Not shown
1	748-0433	1		Spacer:.820 x 1.150 x .730 Not shown
1	750-1000	1		Spacer:.80 x 1.10 x 1.322 Not shown
1	956-1227	1	/P	Deck Pulley:6.3 Dia Not shown
2	683-04138	1	S	Brake Assembly, Deck
3	683-04162	1	S	Deck Shell, 42" (w/ Wheel Brackets)
3	683-04165	1	S	Deck Shell, 42" (w/o Wheel Brackets)
4	683-04167	1	S	Brake Assembly, Deck
5	683-0254B	1	/P	Bracket Assembly, Deck, Hanger LH
6	710-3015	1	/P	Screw, 1/4-20, .750, Gr5
7	710-0650	1	/P	Screw, 5/16-18, 0.875
8	710-0817	1		Screw, 5/16-18, 1.250
9	710-0726	1	/P	Screw, 5/16-12, 0.750
10	710-3144	1	/P	Screw, 3/8-16, 2.00, Gr5
11	710-0778	1	/P	Screw, 1/4-20, 1.500
12	710-3008	1	/P	Screw, 5/16-18, .75, Gr5
13	710-0134	1	/P	Carriage Screw, , 1/4-20 x .62
14	711-04069	1	S	Pin, Grasscatcher, 1/4-20
15	712-3006	1	/P	Nut, Hex, 1/4-20, Gr5
16	712-0417A	1	/P	Nut, Flange, 5/8-18
17	712-04064	1	/P	Nut, Flange Lock, 1/4-20, GrF, Nylon
18	712-04063	1	/P	Nut, Flange Lock, 5/16-18, GrF, Nylon
19	712-04065	1	/P	Nut, Flange Lock, 3/8-16, GrF, Nylon
20	712-0641	1	S	Nut, Hex, M16-1.5
21	712-3083	1	/P	Nut, Hex Lock, 1/2-13, Gr8, Nylon
22	712-0206	1	S	Nut, Hex, 1/2-13, Gr5
23	714-0104	1	S	Pin, Cot, .072 Dia. x 1.13
24	717-04074	1	S	Gear, Deck Adjustment
25	726-0233	1	/P	Nut, Push, .25 ID x .50 OD
26	732-0308A	1	/P	Spring, Extension, .50 Dia. x 6.37
27	732-04287	1		Spring, Extension, .50 Dia. x 6.375
28	734-0973	1	/P	Wheel, Deck 5.0 x 1.38
29	736-0119	1	S	Washer, Lock, 5/16
30	736-0270	1	/P	Washer, Bell, .265 x .75 x .062
31	736-0289	1	S	Bushing, Shoulder, .320 ID x .135
32	736-0267	1	S	Washer, Flat, .385 x .87 x .06
33	736-0225	1	/P	Washer, Lock, 5/8, Internal Tooth
34	736-0187	1	/P	Washer, Flat, .64 x 1.24 x .06
35	738-0373	1	S	Screw, Shoulder, .498 x 1.53, 3/8-16
36	738-04146	1		Plug, Screw, M16 x 1.5
37	738-04162A	1	/P	Spacer, Shoulder, .8540 x .190
38	742-0616A	1	S	Blade, 21.23", Star 3-in-1
39	731-2363	1	/P	Mulch Plug
40	747-04379	1	S	Control Rod, Brake
41	747-04269A	1	/P	Deck Rod, Front Adjustable
42	748-04069	1		Pivot Cup, Deck Lift
43	750-0566A	1	/P	Spacer, .260 x .372 x 1.030
44	754-04060B	1	S	Belt, V-Type
45	756-04129	1	S	Idler Pulley, 4.25" Dia.
46	712-3087	1	/P	Flange Nut:1/2-20

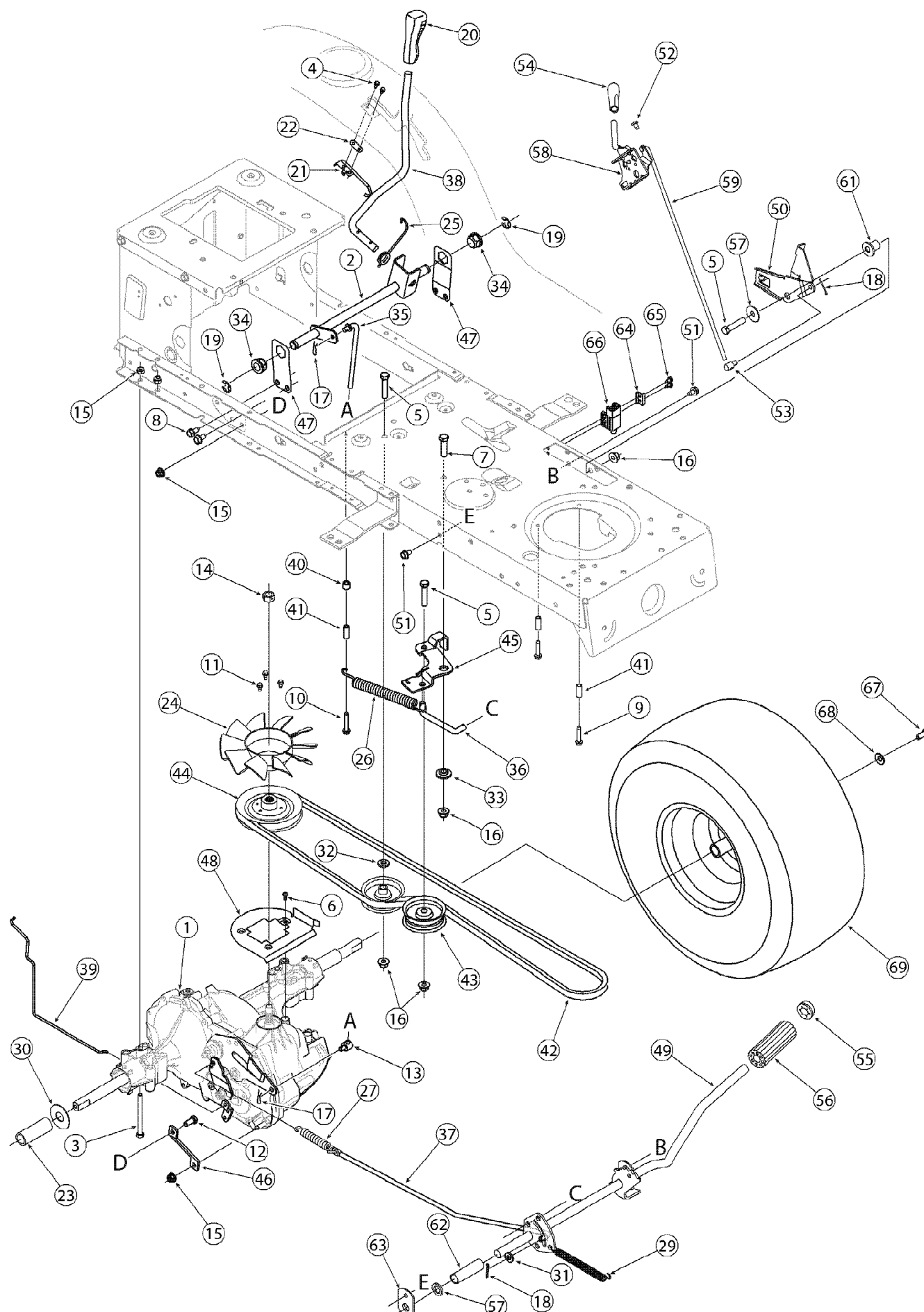
13A2791G790 LT-542H (2006)
Deck Assembly 42 inch

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Ref #	Part Number	Qty	S/P/F	Description
47	783-04327	1		Cover, Belt, 6.00 Dia.
48	783-1146A	1	S	Deck Skirt
49	710-0599	1	/P	Screw, 1/4-20, .500
50	731-1032B	1	S	Chute Assembly, Discharge
51	750-04446	1		Spacer, 1.46"
52	710-3085	1	/P	Screw, 3/8-16, 3.50, Gr5
53	783-04740	1		BRACKET,CABLE, DECK

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Drive

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Ref #	Part Number	Qty	S/P/F	Description
1	918-04198	1	/P	Transmission Assembly, Hydrostatic
2	647-04038A	1	/P	Control Assembly, Hydrostatic
3	710-0176	1	/P	Hex Screw, 5/16-18, 2.75, Gr5,
4	710-0227	1	/P	Screw, #8-18, 0.500
5	710-0347	1	/P	Hex Screw, 3/8-16, 1.75, Gr5
6	710-0351	1	/P	Screw, B, #10-16, 0.500
7	710-0514	1	/P	Hex Screw, 3/8-16, 1.00, Gr5
8	710-0726	1	/P	Screw, 5/16-12, 0.750
9	710-0809	1		Screw, 1/4-20, 1.250
10	710-1325	1	/P	Screw, 1/4-20, 1.625
11	710-3007	1	/P	Screw, #12-24, 0.375
12	710-3008	1	/P	Hex Screw, 5/16-18, .75, Gr5
13	911-0677	1	/P	Ferrule, 5/16-18 x .312 Dia.
14	912-0239	1	/P	Nut, Hex Lock, 1/2-20, Gra
15	712-04063	1	/P	Nut, Flange Lock, 5/16-18, Grf, Nylon
16	712-04065	1	/P	Nut, Flange Lock, 3/8-16, Grf, Nylon
17	914-0104	1	/P	Pin, Cotter, .072 Dia. x 1.13
18	914-0111	1	/P	Pin, Cotter, 3/32, 1.0
19	716-0106A	1		Ring, E-Type, .625 Dia.
20	720-0311	1		Grip, Handle, 1/2
21	725-04249	1		Spring Switch, Hydro
22	926-0320	1	/P	Plate, Insulator Nut
23	731-04682	1		Sleeve, .758 x .821 x 1.50
24	931-1449A	1	/P	Fan, 10"
25	732-04225	1		Spring, Torsion
26	732-04229	1		Spring, Extension, .75 OD x 6.02
27	732-0716D	1	/P	Spring, Extension, .59 OD x 4.00
28	732-0729	1	/P	Ring, Wire Not Shown
29	732-0963	1		Spring, Extension, .50 Dia x 6.37
30	736-0866	1		Washer, Flat, .755 x 1.92 x .060
31	936-3008	1	/P	Washer, Flat, .344 x .750 x .120
32	736-3010	1		Washer, Flat, .407x.812x.135
33	938-0347	1	/P	Spacer, Shoulder, .625 ID x .169
34	941-0225	1	/P	Bearing, Hex Flange
35	747-04052	1		Control Rod, Hydrostatic
36	747-04283A	1	/P	Declutching Rod
37	747-04286	1		Brake Rod, Hydrostatic
38	747-04296	1	S	Control Handle, Hydrostatic
39	747-04316	1		Bypass Rod, Hydrostatic
40	750-0555	1		Spacer, .254 x .50 x .390
41	750-0566A	1	/P	Spacer, .260 x .372 x 1.030
42	954-04074A	1	/P	Belt, V-Type
43	756-04224	1	/P	Idler Pulley, Flat 2.75 OD
44	756-1166	1		Pulley, Input, 5.0 OD
45	783-04570A-0637	1	/P	Idler Arm
46	783-04579-0637	1	/P	Bracket, Torque
47	783-04585A	1		Mounting Bracket, Handle
48	783-04600A-0637	1	/P	Bracket, Support
49	647-04034-0637	1	S	Pedal Assembly, Drive
50	683-04188-0637	1	S	Latch Assembly, Engagement
51	710-0607	1	/P	Screw, 5/16-18, 0.50,
52	710-1017	1	/P	Screw, 1/4-14, 0.625
53	711-0736			

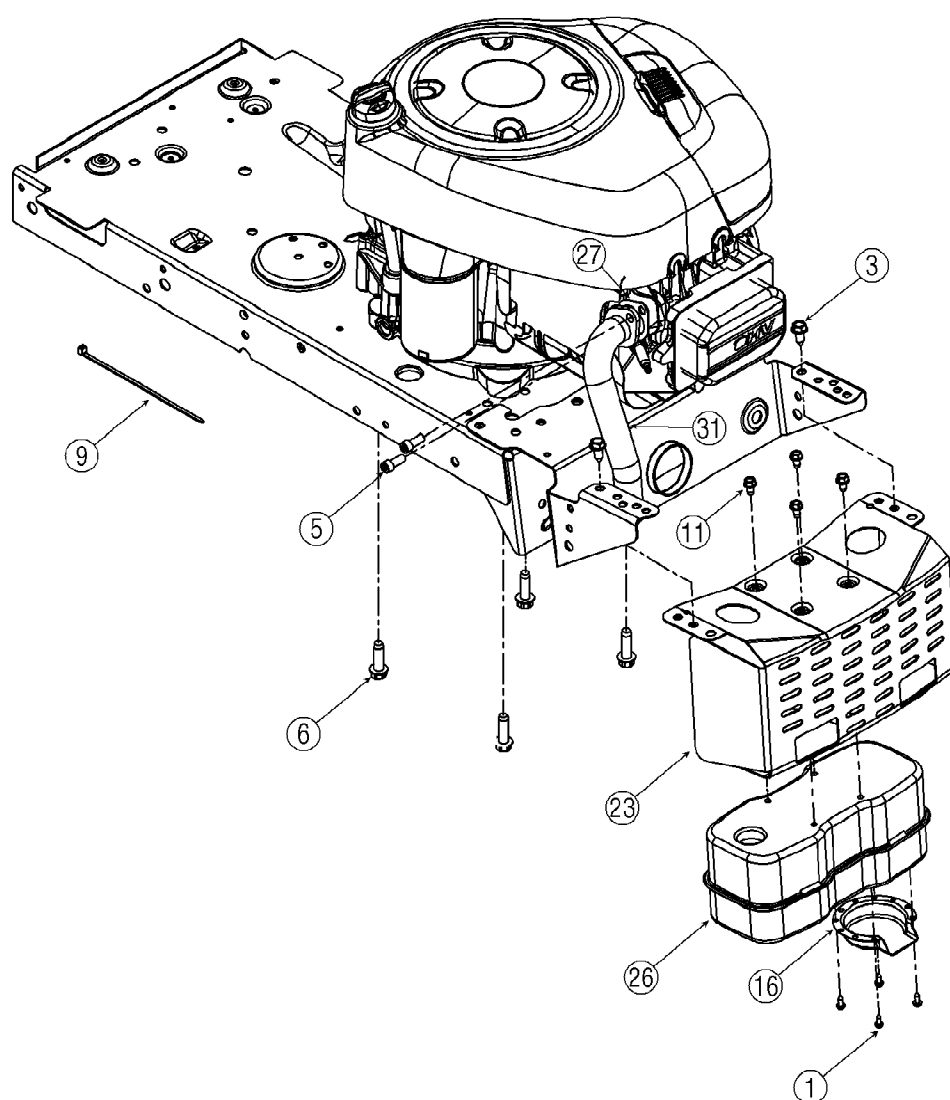
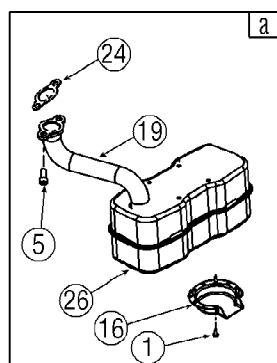
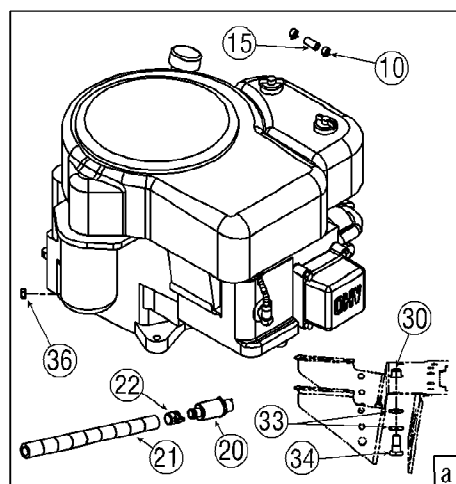
13A2791G790 LT-542H (2006)
Drive

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Ref #	Part Number	Qty	S/P/F	Description
54	720-04050	1		Knob
55	726-0214	1	/P	Push Cap, 5/8
56	735-0239	1	/P	Foot Pad, 4.0
57	736-0162	1	/P	Washer, Flat, .640 x 1.00 x .120
58	946-04176A	1	/P	Lever, Parking Brake
59	747-04289	1		Control Rod
60	750-04294	1		Spacer, Shldr, .38 x.50 x .15 Not Shown
61	750-04381	1		Spacer, Flange, .390 x .671 x .95
62	750-0802	1		Spacer, .640 x .76 x 2.63
63	783-04536B-0637	1	/P	Support Bracket, Pedal
64	17962	1		Plate, Switch
65	910-0224	1	/P	Screw, #10-16, 0.500
66	925-04039	1	/P	Switch, Interlock
67	710-0627	1	/P	Screw, 5/16-24, .750, Gr5
68	736-0242	1	/P	Bell Washer, .34 x .872 x .060
69	634-0104-0911	1	/P	Wheel Assembly
69	734-1730-0901	1	/P	Tire Only, 20 x 8 x 8 not shown
69	634-0070-0662	1	S	Rim Assembly (Inc. bearings, valve stem) not shown

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Engine Accessories

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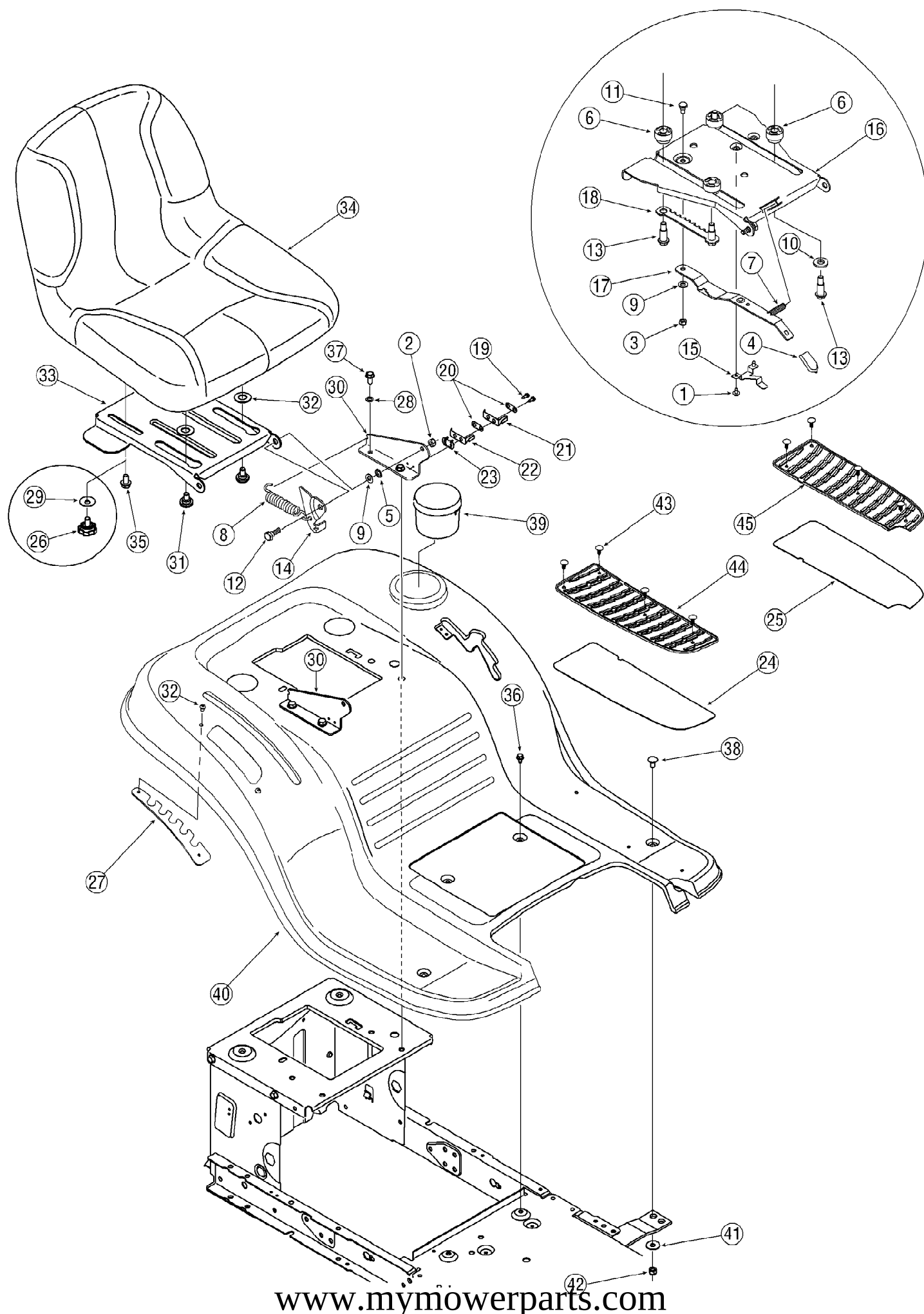
13A2791G790 LT-542H (2006)
Engine Accessories

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0227	1	/P	Screw, #8-18 x .50
5	710-1314A	1	/P	Socket Cap Screw, 5/16-18,.625
6	710-1315	1	/P	Self-tapping Screw, 3/8-16, 1.25
9	725-0157	1	/P	Cable Tie, 7.4"
10	726-0205	1	/P	Hose Clamp, .490
11	710-0599	1	/P	Screw, 1/4-20, 0.500
15	751-10349	1		Fuel Line Hose
16	751-0564A	1	S	Muffler Deflector
19	751-0620A	1	/P	Exhaust Pipe
20	751-3140	1	S	Oil Drain Valve
21	751-3141	1	S	Oil Drain Hose
22	751-3142	1		Oil Drain Cap
23	783-0615D	1	S	Muffler Heat Shield
24	721-0348	1		Exhaust Gasket
26	751-0617B	1	S	Muffer, Single Inlet
27	721-0348	1		Exhaust Gasket
30	712-04065	1	/P	Flange Lock Nut, 3/8-16
31	751-0620A	1	/P	Exhaust Pipe
33	736-0300	1	S	Flat Washer, .406 x .875 x .059
34	738-0143	1	/P	Shldr Screw, .498 x .340 x 3/8-16
36	712-0271	1	/P	Hex Sems Nut, 1/4-20

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Fender and Seat Assembly

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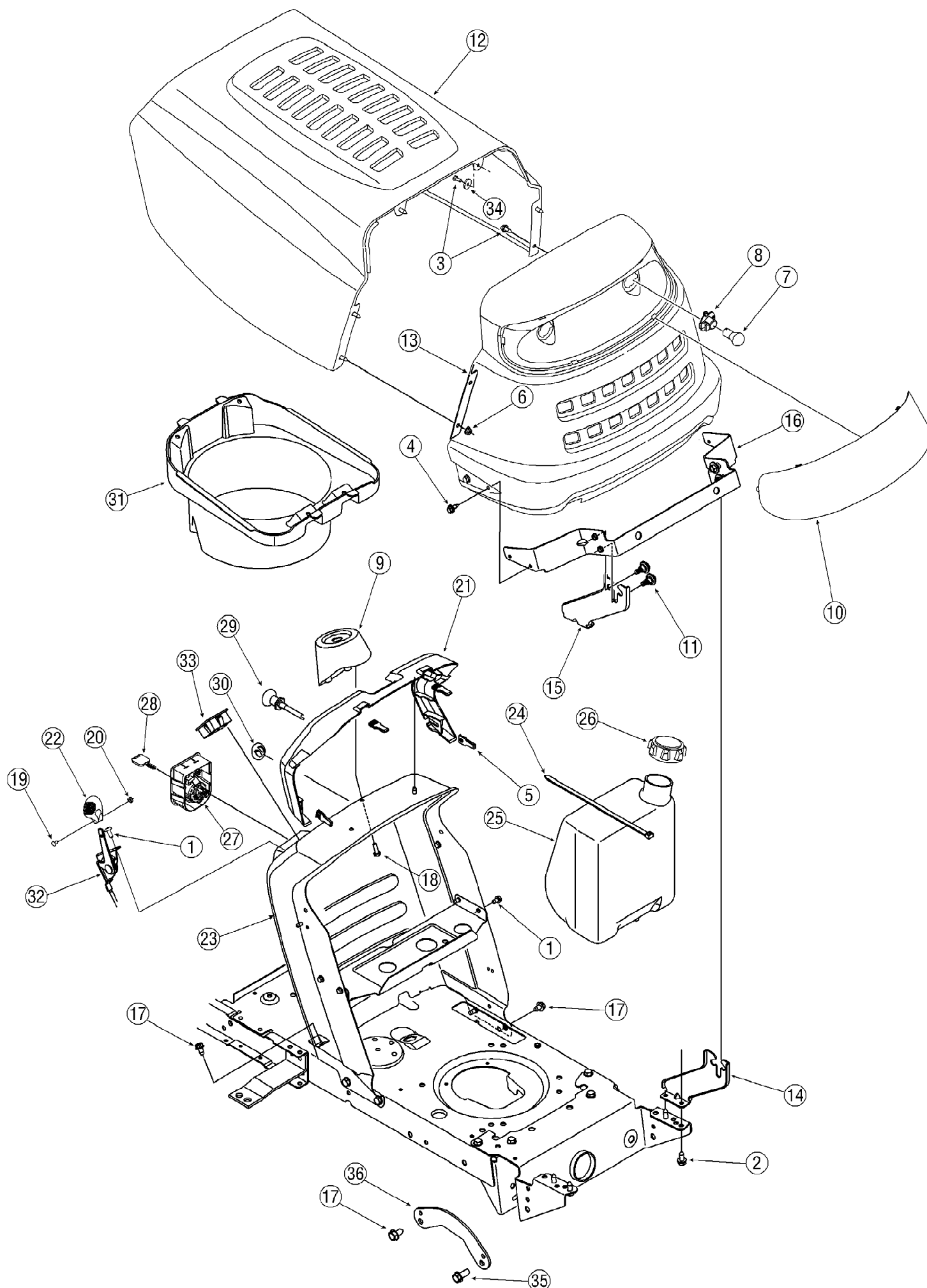
13A2791G790 LT-542H (2006)
Fender and Seat Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	710-1268	1	/P	Screw, #10-16, .375
2	712-04063	1	/P	Nut, Flange Lock, 5/16-18, GrF, Nylon
3	712-3027	1	S	Nut, Flange Lock, 1/4-20
4	720-0309A	1	/P	Seat Adjuster Grip
5	726-0201	1		Nut, Speed, .3125 ID
6	731-04074	1		Spacer
7	732-0499	1		Compression Spring, .41 x 1.5
8	732-1184	1	/P	Spring, Extension, .84 Dia. x 4.6
9	736-0275	1	S	Wash, Flat, .344 x .688 x .065
10	736-3019	1		Wash, Flat, .531x 1.062 x .134
11	738-0137A	1	S	Screw, Shoulder, .340 x .285, 1/4-20
12	738-0296	1	S	Screw, Shoulder, .437 x .268, 5/16-18
13	738-0966	1	S	Screw, Shoulder, .50 x .925, 3/8-16
14	683-0209D	1		Seat Bracket, Lift
15	783-0611	1		Seat Stop
16	783-0738B	1	S	Seat Pivot Bracket
17	783-0739A	1	S	Seat Adjustment Lever
18	783-0753	1		Seat Adjustment Selector
19	710-0227	1	/P	Screw, #8-18 x .50
20	726-0279	1		Plate, Insulator
21	725-1303	1	S	Spring Switch, Inner
22	725-1439	1		Spring Switch, Outer
23	726-0278	1		Plate, Insulator Boss
24	723-04025	1		Foot Pad, Abrasive, RH
25	723-04026	1		Foot Pad, Abrasive, LH
26	720-04009	1	S	Knob, 3/8-16, .625
27	783-04843	1		Lift Adjustment Bracket
28	736-0607	1	/P	Lock Washer 5/16
29	736-0101	1	S	Washer, Flat, .406 x 1.00 x .030
30	783-1489B	1	/P	Mounting Bracket, Seat
31	738-04012A	1	/P	Screw, Shoulder, .625 x .175, 3/8-16
32	710-04483	1		Screw 1/4-20, 0.500
33	783-04081A	1		Pivot Bracket, Seat
34	757-04021A	1	S	Seat, Low Back
34	757-04020A	1	S	Seat, Medium Back
35	710-0870	1	/P	Screw, 3/8-16, .625
36	710-0599	1	/P	Screw, 1/4-20, 0.500
37	710-0604A	1	/P	Screw, 5/16-18, 0.625
38	710-04482	1		Screw, Carriage, 3/8-16, .875 Gr5 STD
39	731-04591A	1	/P	Cup Holder
40	783-04593B	1		Fender, Hydro
41	736-0173	1	/P	Washer, Flat, .28 x .74 x .063
42	712-04064	1	/P	Nut, Flange Lock, 1/4-20, GrF, Nylon
43	726-3046	1	/P	Clip, Ratchet, .250 Dia
44	735-04048	1		Foot Pad, RH
45	735-04047	1		Foot Pad, LH

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Hood Assembly

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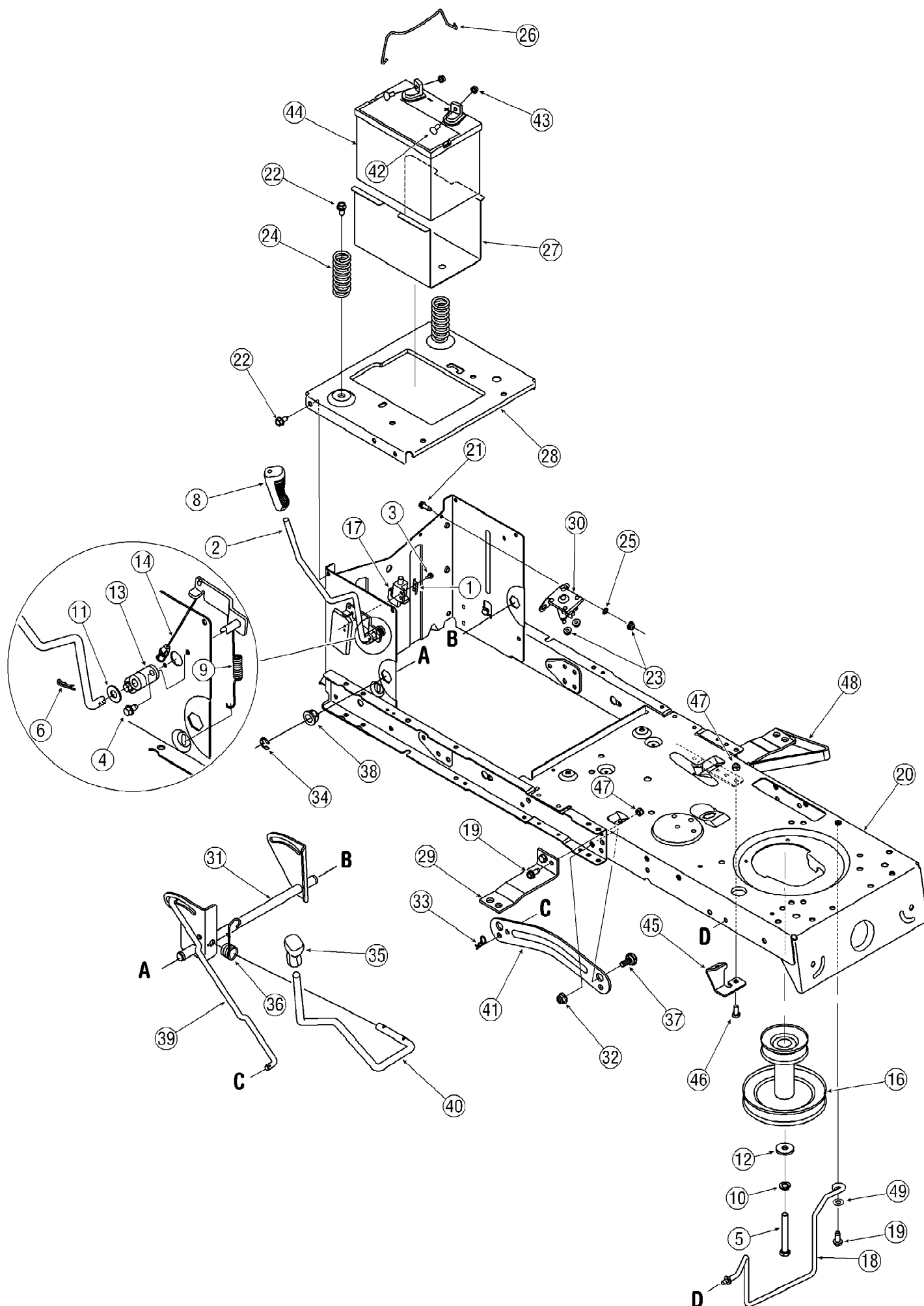
13A2791G790 LT-542H (2006)
Hood Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0599	1	/P	Screw, 1/4-20, 0.500
2	710-0726	1	/P	Screw, 5/16-12, 0.750
3	710-0751	1	/P	Screw, 1/4-20, .620, Gr5
4	710-04483	1		Screw, 1/4-20, .625
5	712-0185	1		Nut, 1/4-20, Speed U-type
6	712-04064	1	/P	Nut, Flange Lock, 1/4-20, GrF, Nylon
7	725-0963	1	S	Headlamp, 12V
8	725-1649	1	S	Headlamp Socket
9	731-04945	1		Support, Steering
10	731-04949	1	S	Lens
11	738-04091	1	S	Screw, Shoulder, .43 x.29, 5/16-18
12	783-04551	1		Hood
13	783-04552	1		Grille
14	783-04577	1	S	Pivot Bracket, LH
15	783-04578	1	S	Pivot Bracket, RH
16	783-04621	1	S	Pivot Bracket, Grille
17	710-0604A	1	/P	Screw, 5/16-18, 0.625
18	710-0895	1		Screw, 1/4-15, 0.750
19	710-3217	1	/P	Screw, Machine, #8-32, 0.375
20	712-0142	1	/P	Nut, Hex, #8-32, GrA
21	731-04947	1	S	Collar, Dash
22	731-1857	1		Knob, Control
23	683-04189	1	S	Dash Assembly (Models w/o Ammeter)
23	683-04164	1		Dash Assembly (Models w/ Ammeter)
23	783-04584	1	S	Bracket Support, Gas Tank
24	726-0230	1	/P	Cable Tie, 34.75
25	751-0555B	1	/P	Fuel Tank, 1.5 gal.
26	751-0603	1	S	Fuel Tank Cap
27	725-04227	1	S	Module, Ignition Switch
28	725-1744	1	S	Key
29	746-1085A	1	S	Choke Control, 37.5"
30	731-1999	1		Plug
31	731-05147	1	S	Plenum (Single Cylinder Engine)
31	731-05165	1		Plenum (Twin Cylinder Engine)
32	746-1084	1	S	Throttle/Choke Control, 25" (Single Cylinder Engine)
32	746-1086	1	S	Throttle Control, 39" (Twin Cylinder Engine)
33	725-04156	1	S	Ammeter
34	736-0176	1	S	Flat Washer .265 x .938 x .120
35	710-1260A	1	/P	Screw, 5/16-18, 0.750
36	783-05027	1		Front Pivot Support Bracket

13A2791G790 LT-542H (2006)
PTO and Controls

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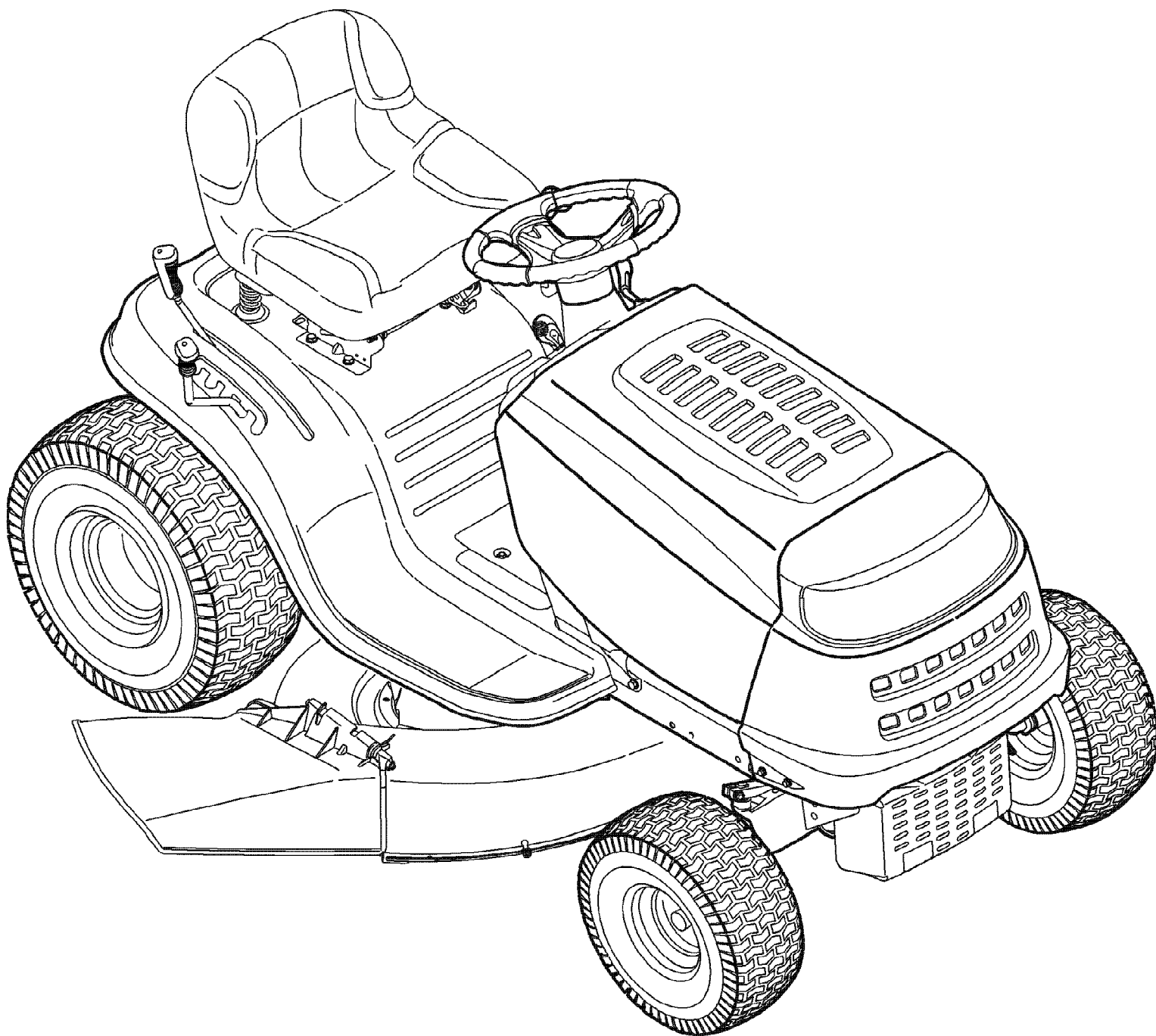
13A2791G790 LT-542H (2006)
PTO and Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	17962	1		Plate, Switch
2	647-04040	1		Handle Asswmbly, PTO
3	710-0224	1	S	Screw, #10-16, 0.500
4	710-0599	1	/P	Screw, 1/4-20, 0.500
5	710-3157	1	S	Screw, 7/16-20, 3.25, Gr5
6	714-0104	1	S	Pin, Cotter, .072 Dia. x 1.13
7	714-0145	1	S	Pin, Click, .092 x 1.64
8	720-04049	1	S	Grip, Handle, 3/8
9	732-04276	1	S	Spring, Extension
10	736-0171	1	S	Washer, Lock, 7/16
11	736-0300	1	S	Washer, Flat, .406 x .875 x .059
12	736-0322	1	/P	Washer, Flat, .450 x 1.250 x .164
13	741-04119	1	S	Bearing, PTO
14	746-04173A	1	S	Cable, Deck Engagement
16	756-04195	1	S	Engine Pulley, 3.56 x 6.12 Dia. Hydro
17	725-04039	1	S	Switch, Interlock
18	747-04332	1	S	Rod, Belt Keeper (38-inch Deck)
18	747-04307	1	S	Rod, Belt Keeper (42-inch Deck)
19	710-1260A	1	/P	Screw, 5/16-18, .750
20	683-04163A	1		Frame Assembly
21	710-0642	1	/P	Screw, 1/4-20, 0.750
22	710-0604A	1	/P	Screw, 5/16-18, 0.625
23	712-04064	1	/P	Nut, Flange Lock, 1/4-20, GrF, Nylon
24	732-04035	1		Spring, Compression, 1.28 OD x 3.125
25	736-0222	1	S	Washer, Lock, 1/4
26	747-04385	1	S	Hold Down Rod, Battery
27	783-04869	1		Battery Bracket
28	783-04548A	1	S	Seat Bracket, Frame
29	783-04637	1	S	RH Bracket, Runing Board
30	725-1426A	1	S	Solenoid
31	683-04155	1	S	Shaft Assembly, Lift
32	712-04065	1	/P	Nut, Flange Lock, 3/8-16, GrF, Nylon
33	714-04043	1		Bow Tie Cotter Pin
34	716-0106A	1		Ring, E-Type, .625 Dia.
35	720-0311	1		Grip, Handle, 1/2
36	732-04225	1		Spring, Torsion
37	738-04130	1		Screw, Shoulder, .625 x .175, 3/8-16
38	741-0225	1	S	Bearing, Hex Flange
39	747-04393	1		Rod, Lift
40	747-04282	1		Deck Handle, Lift
41	783-04494	1		RH Lift Arm, Deck
41	783-04711	1		LH Lift Arm, Deck
42	710-0703	1	/P	Screw, Carriage, 1/4-20, .75, Gr5
43	712-0271	1	/P	Nut, Sems, 1/4-20
44	725-1737A	1	S	Battery, 190 CCA (Single Cylinder Engine)
44	725-1706A	1	S	Battery, 270 CCA (Twin Cylinder Engine)
45	783-04753	1		Support Bracket, Frame
46	710-3025	1	/P	Screw, 5/16-18, 0.625, Gr5
47	712-0429	1	S	Nut, Hex Lock, 5/16-18, Nylon
48	683-04195	1		LH Bracket, Runing Board

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Quick Reference

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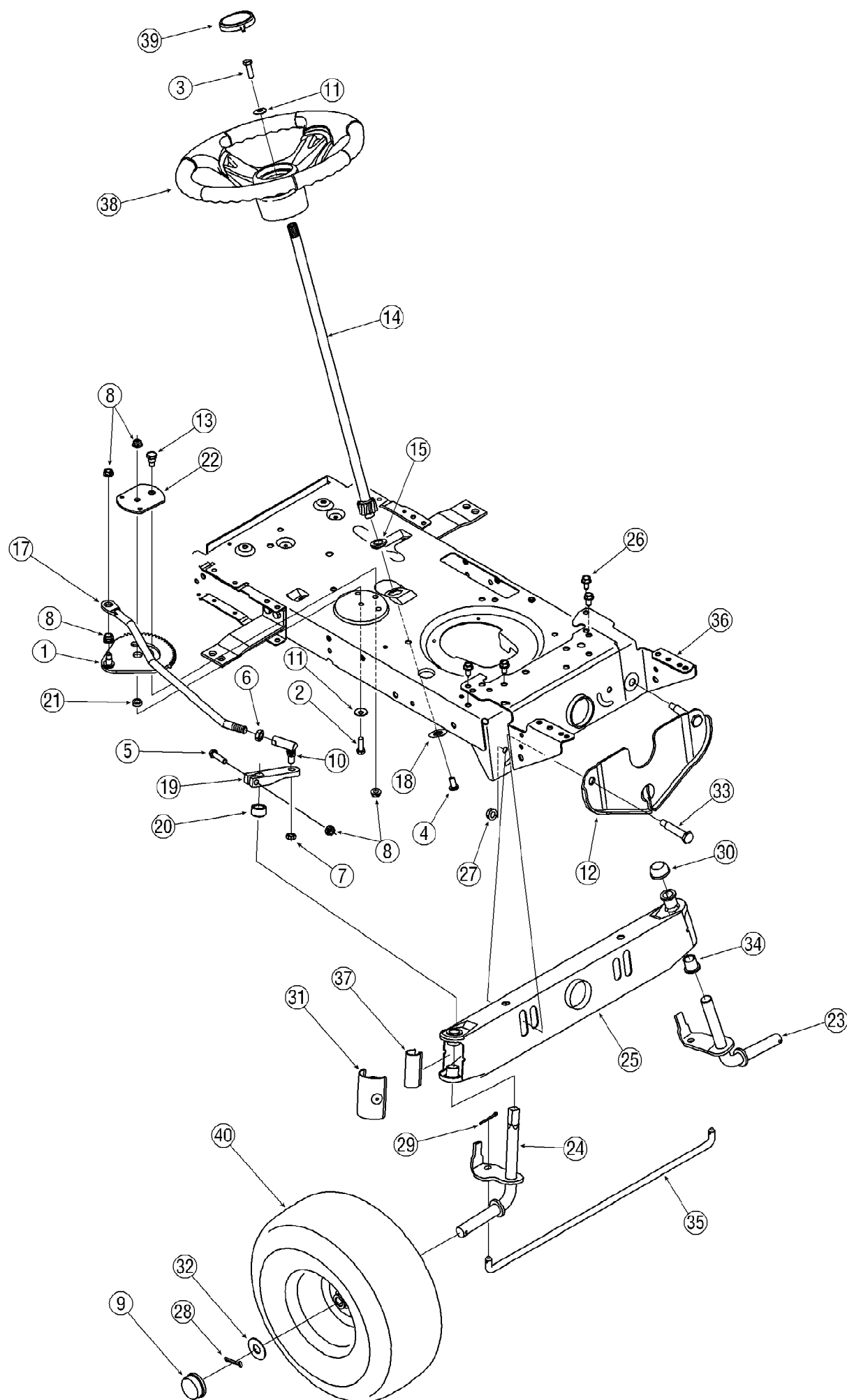
13A2791G790 LT-542H (2006)
Quick Reference

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Ref #	Part Number	Qty	S/P/F	Description
	TC-34645	1	/P	Spark Plug RN4C
	TC-36563	1	/P	Oil Filter
	TC-36357	1	/P	Pre Filter
	TC-36356	1	/P	Air Filter
	TC-37768	1	/P	Fuel Filter
	751-0603	1	S	Fuel Cap
	TC-611221	1	/P	Fuel Solenoid
	618-0624	1	S	Deck Spindles
	742-0616A	1	S	Blades
	712-0417A	1	/P	Blade Nut
	734-0973	1	/P	Deck Wheels
	723-0448A	1	S	Ball Joints
	741-0990B	1	/P	Wheel Bearings
	725-1744	1	S	Ignition Key
	N/A	1		Upper Drive Belt
	754-04074A	1	S	Lower Drive Belt
	754-04060B	1	S	Deck Spindle Belt
	N/A	1		PTO Belt (Engine To Deck)
	731-1032B	1	S	Discharge Chute
	190-679-101	1		Front Bumper Attachment
	190-116-000	1		Mulch Kit Attachment
	190-823-101	1		42" Two Stage Snow Thrower Attachment
	190-833-000	1	S	46" Dozer Blade Attachment
	190-180-190	1	S	Twin Bagger Attachment
	190-032-101	1		42" Two Stage Snow Thrower Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	617-04024	1	S	Gear Assembly, Steering
2	710-0376	1	/P	Screw, 5/16-18, 1.00, Gr5
3	710-0643	1	/P	Screw, 5/16-18, 1.00, Gr5, Lock
4	710-1309	1	/P	Screw, Mach, 5/16-18, 0.750
5	710-3180	1	/P	Screw, 5/16-18, 1.75, Gr5
6	712-0240	1	S	Nut, Jam, 7/16-20, Gr2
7	712-0262	1	/P	Nut, Jam Lock, 3/8-24, Gr2
8	712-04063	1	/P	Nut, Flange Lock, 5/16-18, Grf, Nylon
9	731-0484A	1	S	Hub Cap
10	723-0448A	1	S	Ball Joint, 7/16-20, Lock
11	736-0242	1	/P	Washer, Bell, .340 x .872 x .060
12	783-04568	1		Front Hanger Bracket, Deck
13	738-04141	1		Screw, Shoulder, .435 x .3485, 5/16-18
14	738-0919	1	S	Steering Shaft, 5/8 Spline x 21.86
15	741-04124	1	S	Bearing, Flange, Hex 5/8
16	741-0475	1	S	Plastic Bushing .380 ID
17	747-04298	1		Drag Link, Steering
18	748-0389	1	S	Cap, 1.25 x .16
19	748-04065	1	S	Steering, Block
20	748-04068	1		Spacer, .710 ID x .125 OD x .56
21	750-04418	1		Spacer, .322 ID x .625 OD x .21
22	783-04644	1	S	Stabilizer Plate, Gear Segment
23	638-04007	1	S	Axle Assembly, LH
24	638-04008	1	S	Axle Assembly, RH
25	683-0128B	1	/P	Pivot Bar
26	710-0726	1	/P	Screw, 5/16-12, 0.750
27	712-04065	1	/P	Nut, Flange Lock, 3/8-16, GrF, Nylon
28	714-04039	1		Pin, Cotter, 5/32, 1.25
29	714-0470	1	S	Pin, Cotter, 1/8 x 1.25
30	726-0341	1	/P	Push Cap, 3/4
31	731-1291A	1	S	End Cap, Pivot Bar (w/ Fitting)
32	736-0316	1	S	Washer, Flat, .78 x 1.59 x .060
33	738-04128	1		Screw, Shoulder, .500 x 2.380, 3/8-16
34	741-0660A	1	/P	Bearing, Flange, .760 x .941 x 1.0
35	747-04299A	1	/P	Tie Rod
36	783-04601B	1		Bracket, Pivot
37	731-04057A	1		Axle End Cap, Standard
38	631-04028	1		Steering Wheel, Standard Grip
38	631-04008	1	S	Steering Wheel, Soft Grip
39	731-04039	1		Cap, Steering Wheel (no logo)
39	731-04040	1		Cap, Steering Wheel (sprig logo)
39	731-04681	1		Cap, Steering Wheel (tine logo)
40	634-04086	1		Wheel Assembly
40	734-1731	1		Tire Only, 15 x 6 x 6
40	634-04081	1	S	Rim Assembly (Incl. bearings and valve stem)